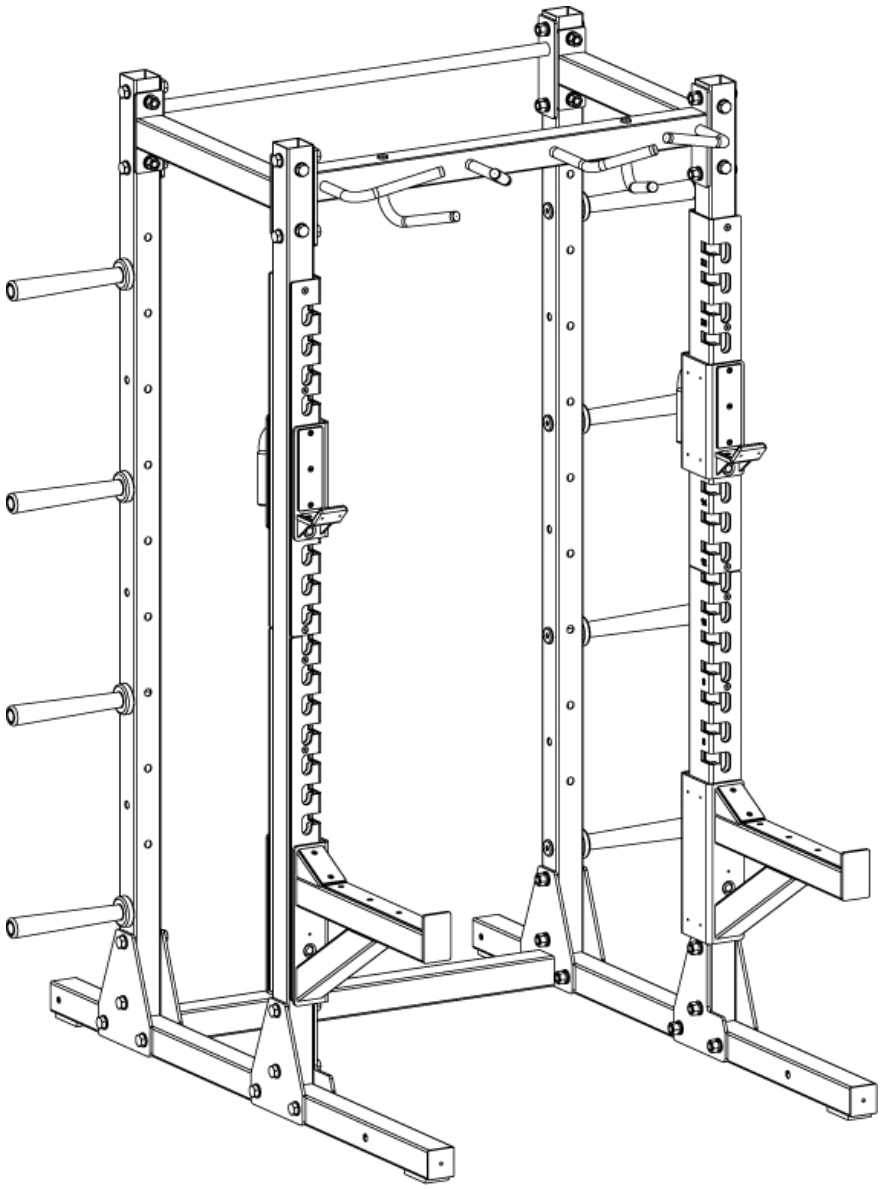
MODEL # RCK-SS1
TAG Power Rack(381HR)



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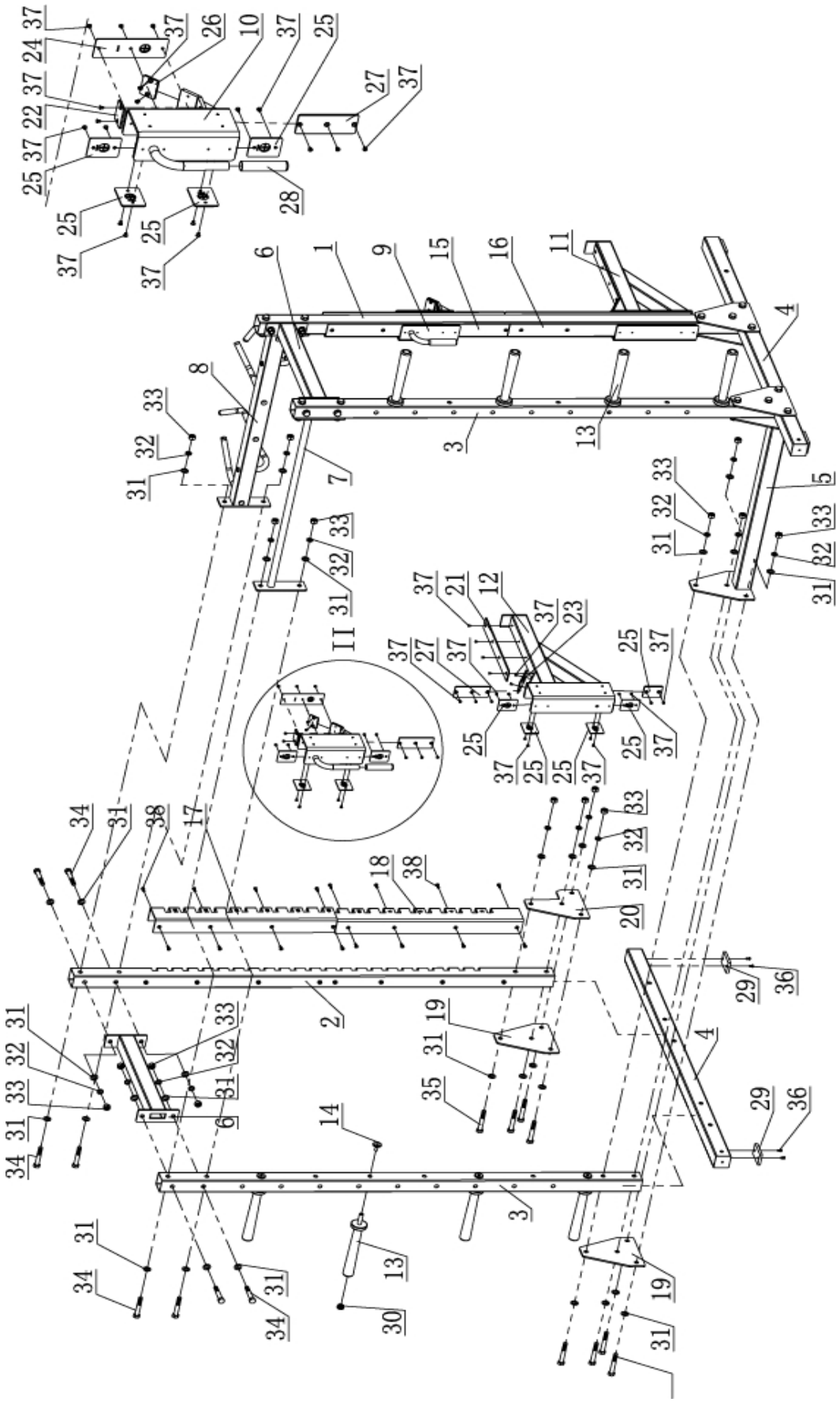
PARTS LIST

NO.	Description	Q'ty	NO.	Description	Q'ty
1	Left Front Upright Frame	1	20	Inner Fixing Plate 285*250*8	2
2	Right Front Upright Frame	1	21	Plastic Cover 475*65*5	2
3	Rear Upright Tube	2	22	Plastic Cover 68*58*5	2
4	Base Frame	2	23	Plastic Cover 130*68*5	2
5	Rear Cross Frame	1	24	Plastic Cover 205*68*5	2
6	Cross Frame	2	25	Plastic Cover 90*68*5	18
7	Top Cross Frame	1	26	Plastic Cover 68*48*5	2
8	Handle Frame	1	27	Plastic Cover 170*68*5	4
9	J-Hook (Left)	1	28	Handle Sleeve Φ29.5*130	2
10	J-Hook (Right)	1	29	Rubber Foot 100*65*12	4
11	Left Safety Frame	1	30	End Cap Φ32*2	8
12	Right Safety Frame	1	31	Flat Washer Φ20*Φ34*3	64
13	Plate Storage Holder	8	32	Spring Washer Φ18	32
14	Lock Nut Φ40*M12*41	8	33	Flat Nut M18	32
15	Left Top U-Frame	1	34	Hex Bolt M18*110	16
16	Left Down U-Frame	1	35	Hex Bolt M18*120	16
17	Right Top U-Frame	1	36	Hex Pan Bolt M8*15	8
18	Right Down U-Frame	1	37	Hex Sunk Bolt M6*10	76
19	Outer Fixing Plate 285*250*8	4	38	Hex Sunk Bolt M8*25	32

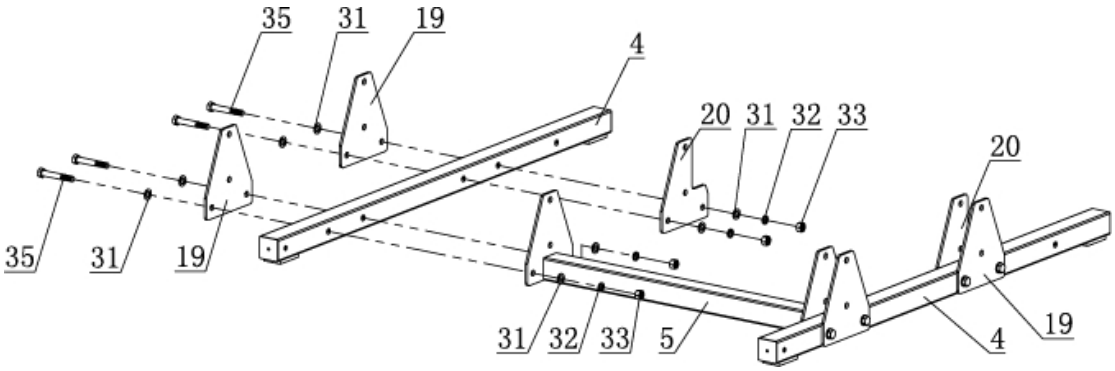
Exploded Drawing



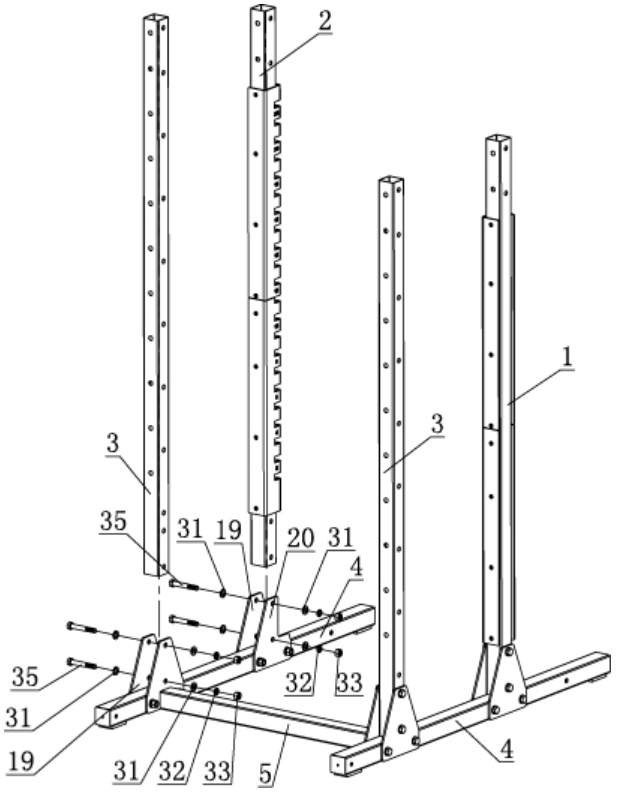
Assembly

Step 1

Fix Base Frame (4) and Rear Cross Frame (5) onto Outer Fixing Plate (19) and Inner Fixing Plate (20), using Flat Washer Φ20*Φ34*3 (31), Spring Washer Φ18 (32), Flat Nut M18 (33) and Hex Bolt M18*120 (35).



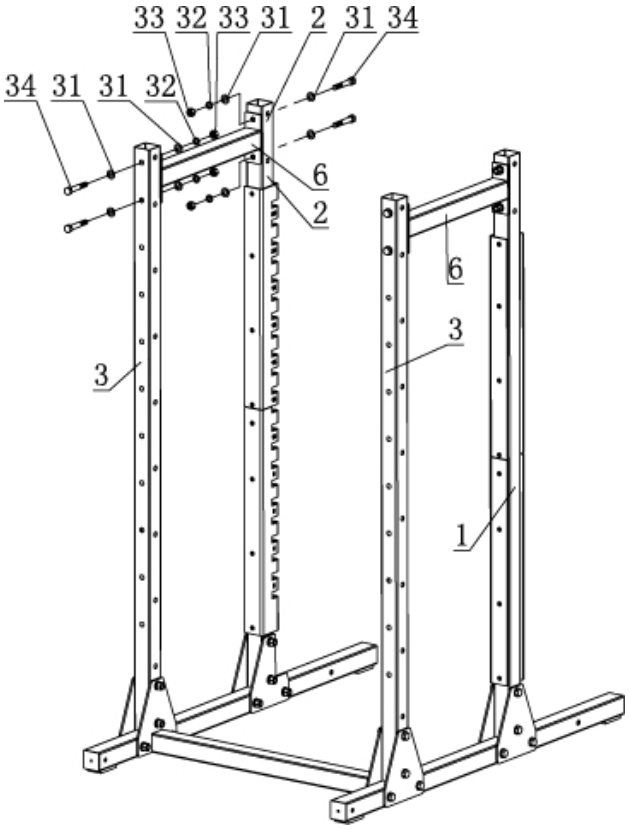
Step 2

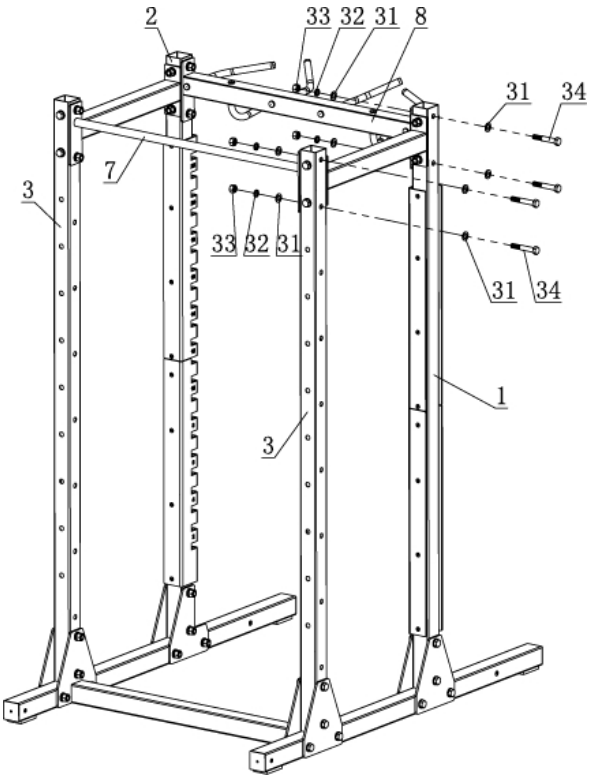


Fix Left Front Upright Frame (1), Right Front Upright Frame (2) and Rear Upright Tube (3) onto the Step 1's frame, using Flat Washer Φ20*Φ34*3 (31), Spring Washer Φ18 (32), Flat Nut M18 (33) and Hex Bolt M18*120 (35).

Step 3

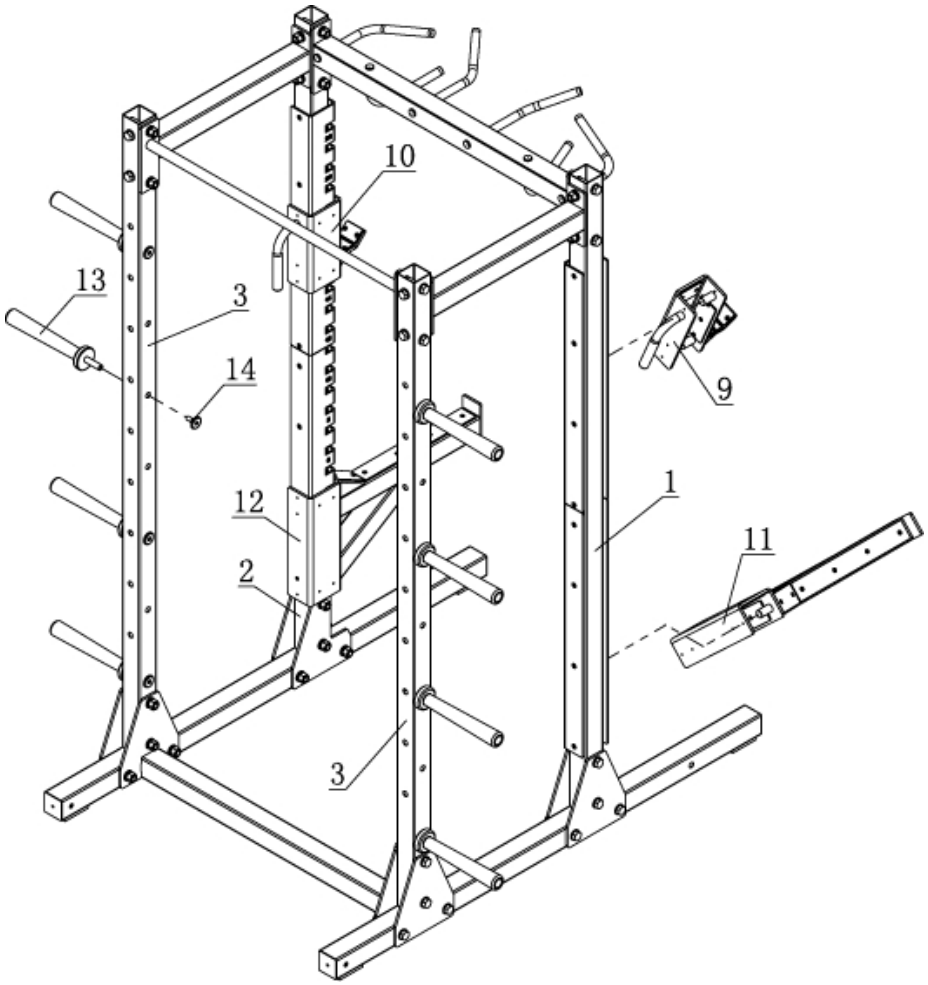
Fix Cross Frame (6) onto Left Front Upright Frame (1), Right Front Upright Frame (2) and Rear Upright Tube (3) , using Flat Washer Φ20*Φ34*3 (31), Spring Washer Φ18 (32), Flat Nut M18 (33) and Hex Bolt M18*110 (34).





Step 4

Fix Top Cross Frame (7) and Handle Frame (8) onto Left Front Upright Frame (1), Right Front Upright Frame (2) and Rear Upright Tube (3) , using Flat Washer Φ20*Φ34*3 (31), Spring Washer Φ18 (32), Flat Nut M18 (33) and Hex Bolt M18*110 (34).

Step 5

Install Plate Storage Holder (13) to Rear Upright Frame(3),using Lock Nut (14);
Put J-Hook (9&10), Safety Frame (11&12) on right position.